#### ORIGIN ONE

# Welcome to Open Additive Manufacturing





Access to commercial-grade, validated materials from Origin's open network of material providers



Simple and fast post-processing



Unique P<sup>3</sup> technology that precisely orchestrates light, temperature, and other conditions, optimizing prints in realtime for the best possible results



A manufacturing-grade 3D printer that enables additive massproduction of end-use parts



Optimized for production throughput and capacity per square foot

## ORIGIN | ONE

### System Specifications

General		
Technology	Programmable Photopolymerization (P³)	
Materials	Photocurable materials from Origin's Open Materials Network	
Build Volume (XYZ)	192mm x 108mm x 350mm (Up to 380mm for certain applications)	
Feature Resolution	Material and design dependent, typically <50µm	
Effective Voxel Resolution	50um (XY), <10um (Z) - Feature resolution typically higher with high accuracy materials	
Process Energy	UV (385nm) and Thermal	
Speed	Up to 50-300mm/hr+, material and part design dependent	
Post Processing Time	5-15 minutes, batch processing available	
Consumables		
Material Resins	Ordered through Origin account rep or direct from material manufacturer	
Window Sheets	<ul> <li>Origin-provided</li> <li>Easy to replace</li> <li>Frequency depends on usage and printed materials, average lifetime 2-8 weeks</li> </ul>	
Post-Processing		
Cleaning	1–5 minute wash with Origin-recommended cleaning system (not included) and surfactant	
UV Cure	1-5 minute cure with Origin-recommended curing system (not included)	
Physical Footprint		
Dimensions (WxDxH)	400mm x 530mm x 1145mm (15.75" x 20.87" x 45.08")	
Weight	160 lbs	
Facility Requirements		
Power Requirements	120-240V, 4.7-2.35A, 560W (peak)	
Network Connectivity	Ethernet / WiFi with secure network configuration	
Ventilation	Refer to MSDS or contact Origin rep for guidelines	
Gas Input (optional)	Facility air or inert gases	
Gas Exhaust (optional)	Facility exhaust	
Material Handling		
Resin Tray Capacity	1.5 - 3L (Customizable)	
Resin Storage Temp	Typically 15-30 °C (59-86 °F)	
Material Change	Swappable resin tray	

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Operation		
Display Interface	Touchscreen operated, compatible with gloves	
Calibration	Platform calibration (<2-minute procedure)	
Calibration Frequency	Once a month or under special circumstances (e.g. when switching between different build head configurations)	
Workflow Interface	Cloud-based web application	
Safety Features		
Print Chamber	<ul><li>Sealed gas environment</li><li>Door sensor</li><li>User-activated gas exhaust purge</li></ul>	<ul><li>User-controllable gas environment</li><li>Automatic pressure relief</li></ul>
Emergency Stop	E-stop ready. External E-Stop is optional	
Software		
Supported Design File Formats	Most common CAD and mesh formats (STL, OBJ, STEP, IGES, Solidworks, Parasolid, etc.)	
Application Features	<ul> <li>Web-based interface</li> <li>Basic build preparation and analysis</li> <li>Printer/fleet management</li> <li>Design file management</li> <li>Job management</li> </ul>	<ul> <li>Remote print monitoring and management</li> <li>Materials library</li> <li>Production history</li> <li>Intra-organization sharing</li> </ul>
Third-party Software	Origin-recommended build-preparation software	
Upgrades	<ul> <li>Over-the-air, non-disruptive, user-approved printer software updates</li> <li>Seamless web application updates (major upgrades subject to SaaS pricing)</li> </ul>	
Security Features		
User Authentication	Secure login with organization verification and 2FA	
Printer Authentication	Cryptographically-secure handshake	
Network Security	Industry-standard end-to-end encryption	
Data Security	Encryption in-transit and at-rest. Contact Origin rep for additional information	
Support		
Dedicated Account Rep	Technical Account Managers are assigned to each client for onboarding, education, support, and engineering and design assistance	
Remote Monitoring and Technical Support	Production monitoring and remote technical support/triaging is available under support plan (certain features subject to SaaS pricing)	